

SUPRA

INV MIG 400/500/630

NEW GENERATION
IGBT INVERTER CONTROLLED MIG WELDING OUTFIT



SALIENT FEATURES

- Highly Reliable, Rugged, Heavy duty System.
- IGBT Inverter Controlled Power Source.
- MULTI - PROCESS Power Source suitable for GMAW, MMAW, GTAW.
- 350/500/630 Amps. at 100% Duty Cycle.
- Compact & Energy Efficient.
- 4-Roll, Quick Release Wire Drive Mechanism.

D & H Sécheron Industries Private Limited

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TECHNICAL SPECIFICATIONS

Sr. No.	Details	SUPRA INV MIG 400	SUPRA INV MIG 500	SUPRA INV MIG 630
1.	Supply Voltage 415 V, +/- 10%; 3 Phase; 50/60 Hz.		
2.	Rated Input Power	14 KVA	23 KVA	30 KVA
3.	Rated Welding Current	350 Amps	500 Amps	630 Amps
4.	Output Voltage Range (GMAW)	16 -- 31.5 Volts	16.5 -- 39 Volts	16 -- 44 Volts
5.	Duty Cycle 100 %		
6.	Ampere Range	50 -- 400 Amps	50 -- 500 Amps	50 -- 630 Amps
7.	Insulation Class F		
8.	Output characteristic CC / CV		
9.	Cooling Forced Air		
10.	Weight, approx.	39 Kgs.	45 Kgs.	54 Kgs.
11.	Wire Size	0.8-1.2mm (Solid/FCAW)	1.0-1.6mm (Solid/FCAW)	1.0-1.6mm (Solid/FCAW)
12.	Drive System Four roll quick release		
13.	2T & 4T Systems Available		

Address:- Patel Traders,
Baranpura Naka,
Opp. GEB Office,
Baroda-390001



One Stop Welding Solution